







#### **GUANGZHOU SANJING ELECTRIC CO.,LTD**

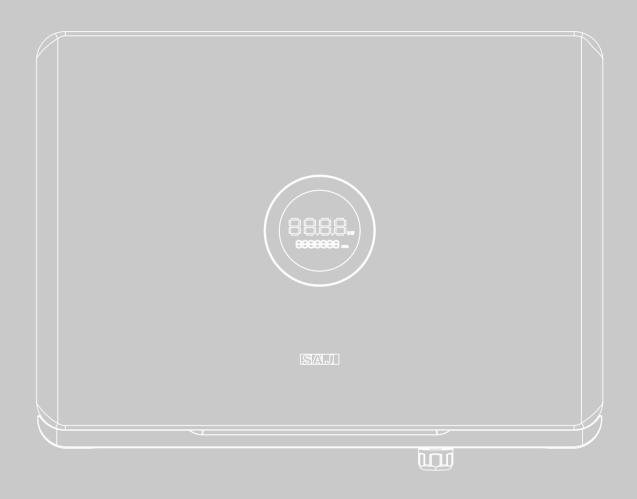
Add: SAJ Innovation Park, No.9, Lizhishan Road, Science City, Guangzhou High-tech Zone, Guangdong, P.R.China.





# R6 series

**ROOFTOP SOLAR INVERTER** user manual R6-3~15K-T2







# TABLE OF contents

\i\	1. SAFETY PRECAUTIONS01
	1.1 Scope of Application02
	1.2 Safety02
	1.2.1 Safety Instruction02
	1.2.2 Explanations of Symbols03
	1.2.3 Safety Instructions04
$\begin{pmatrix} i \end{pmatrix}$	2. PRODUCT OVERVIEW05
	2.1 Specification for Product Model07
	2.2 Appearance07
	2.3 Datasheet09
	3. INSTALLATION INSTRUCTION13
5	3.1 Safety Instructions14
	3.2 Pre-installation Check14
	3.3 The Determination of the
	Installation Position16
	3.4 Mounting Procedure18

	4. ELECTRICAL CONNECTION21
	4.1 Safety Instruction22
	4.2 Specifications for Electrical Interface22
	4.3 AC Connection23
	4.4 DC Side Connection25
P	4.5 Communication Connection29 4.6 Start Up And Shut Down Inverter32 4.7 AFCI32 5. DEBUGGING INSTRUCTIONS33
	5.1 Introduction of HMI34
	5.2 Monitoring Operation35
	5.2.1 APP Introduction35 5.2.2 Local Connection36 5.2.3 Account Login38 5.2.4 Inverter Setting Review40 5.2.5 Remote Monitoring40 5.3 Export Limit Setting41
$\stackrel{-}{\times}$	5.4 Self-test43 5.5 Setting Reactive Power Control45
	6. FAULT CODE & Troubleshooting49
>=	7. RECYCLING & DISPOSAL53

# SAFETY



## 1.1 Scope of Application

This User Manual describes instructions and detailed procedures for installing, operating, maintaining, and troubleshooting of the following SAJ on-grid inverters:

R6-3K-T2, R6-4K-T2, R6-5K-T2, R6-6K-T2, R6-8K-T2, R6-10K-T2, R6-10K-T2-B, R6-12K-T2, R6-15K-T2

Please keep this manual all time available in case of emergency.

## 1.2 Safety

1.2.1 Safety Instructions



DANGER indicates a hazardous situation, which, if not avoided, will result in death or serious injury.



! WARNING

WARNING indicates a hazardous situation, which, if not avoided, can result in death or serious injury or moderate injury.

(!) CAUTION

· CAUTION indicates a hazardous condition, which, if not avoided, can result in minor or moderate injury.



NOTICE indicates a situation that can result in potential damage, if not avoided.

#### 1.2.2 Explanations of Symbols

Symbol	Description
4	Dangerous electrical voltage  This device is directly connected to public grid, thus all work to the inverter shall only be carried out by qualified personnel.
5min	Danger to life due to high electrical voltage!  There might be residual currents in inverter because of large capacitors. Wait 5 minutes before you remove the front lid.
<u>.</u>	Notice, danger! This is directly connected with electricity generators and public grid.
	Danger of hot surface  The components inside the inverter will release a lot of heat during operation. Do not touch metal plate housing during operating.
	An error has occurred Please go to Chapter 6 "Troubleshooting" to remedy the error.
Z	This device SHALL NOT be disposed of in residential waste Please go to Chapter 7 "Recycling and Disposal" for proper treatments.
C€	CE Mark With CE mark & the inverter fulfills the basic requirements of the Guideline Governing Low-Voltage and Electro-magnetic Compatibility.
Cac	CQC Mark The inverter complies with the safety instructions from China's Quality Center.

#### 1.2.3 Safety Instructions



- · There is possibility of dying due to electrical shock and high voltage.
- · Do not touch the operating component of the inverter; it might result in burning or death.
- · To prevent risk of electric shock during installation and maintenance, please make sure that all AC and DC terminals
- · Do not touch the surface of the inverter while the housing is wet, otherwise, it might cause electrical shock.
- · Do not stay close to the inverter while there are severe weather conditions including storm, lighting, etc.
- · Before opening the housing, the SAJ inverter must be disconnected from the grid and PV generator; you must wait for at least five minutes to let the energy storage capacitors completely discharged after disconnecting from power source.



• WARNING

- · The installation, service, recycling and disposal of the inverters must be performed by qualified personnel only in compliance with national and local standards and regulations.
- · Any unauthorized actions including modification of product functionality of any form may cause lethal hazard to the operator, third parties, the units or their property. SAJ is not responsible for the loss and these warranty claims.
- · The SAJ inverter must only be operated with PV generator. Do not connect any other source of energy to the SAJ inverter. · Be sure that the PV generator and inverter are well grounded in order to protect properties and persons.
  - ! CAUTION

- · The solar inverter will become hot during operation. Please do not touch the heat sink or peripheral surface during or shortly after operation.
- · Risk of damage due to improper modifications.

NOTICE

- · The solar inverter is designed to feed AC power directly to the public utility power grid; do not connect AC output of the inverter to any private AC equipment.

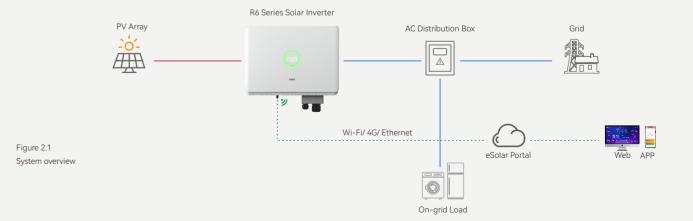
## PRODUCT overview



### R6 series

R6 products are grid-tied three phase inverters without transformers, and the inverters are important components of grid-tied solar power systems.

The R6 inverter converts the DC generated by solar panels into AC which is in accordance with the requirements of public grid and send the AC into the grid, Figure 2.1 shows the structural diagram of the typical application system.



## 2.1 Specification for Product Model

 $\frac{R6}{\tiny \bigcirc} - \frac{XK}{\tiny \bigcirc} - \frac{TX}{\tiny \bigcirc} - \frac{B}{\tiny \bigcirc}$ 

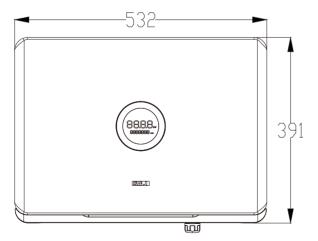
① R6 represents for product name.

② XK represents rated power XkW of inverter, for example 4K means 4kW.

③ T means three phase; X represents the inverter has the function of X MPP trackers.

④ B indicates this model is ONLY applicable to Belgium.

## 2.2 Appearance



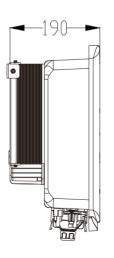
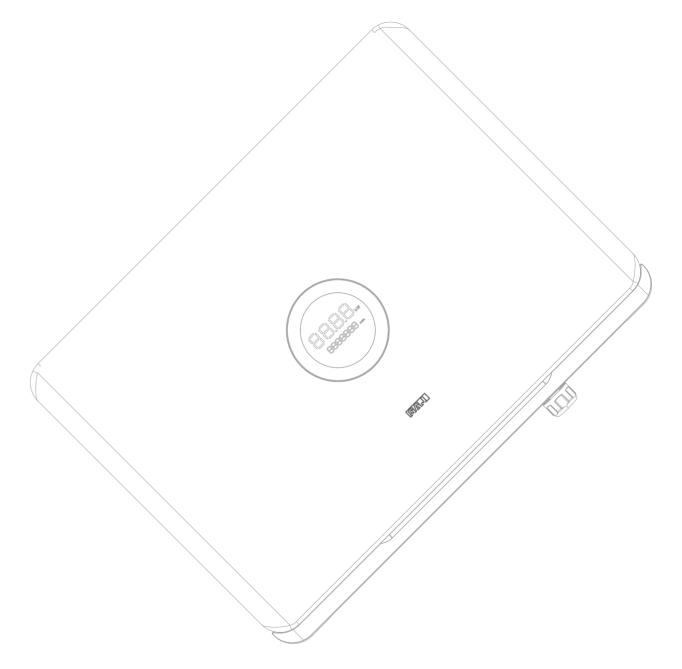


Figure 2.2 Dimensions of products



## 2.3 Datasheet

### R6-3K/4K/5K/6K-T2

Model	R6-3K-T2	R6-4K-T2	R6-5K-T2	R6-6K-T2
Input (DC)				•
Max. PV Array Power [Wp]@STC	4500	6000	7500	9000
Max. Input Voltage [V]		1100		
MPP Voltage Range [V]		160-950	)	
Nominal Input Voltage [V]		600		
Start-up Voltage [V]		180		
Min. Input Voltage[V]		150		
Max. Input Current [A]		16/16		
Max. Short-Circuit Current[A]		19.2/19.2	2	
Number of MPP Trackers		2		
Number of Strings per MPP Tracker		1/1		
Output (AC)				
Rated AC Output Power [W]	3000	4000	5000	6000
Max. Apparent Power [VA]	3300	4400	5500	6600
Rated AC Output Current [A]@230Vac	4.4	5.8	7.3	8.7
Max. AC Output Current [A]	5.0	6.7	8.4	10.0
Nominal AC Voltage/ Range [V]	3+N+PE, 220/380, 230/400, 240/415; 180-280/312-485			
Nominal AC Grid Frequency/ Range [Hz]		50, 60/45-55, 55-65		
Total Distortion Harmonic [THDi]		< 3%		
Power Factor		0.8 leading ~ 0.8	B lagging	
Feed-in Phases/AC Connection Phases		3/3		
Efficiency				
Max. Efficiency	98.2%	98.5%	98.5%	98.5%
Euro Efficiency	97.8%	98.2%	98.2%	98.2%
Protection				
Overvoltage Protection		Integrate	ed	
DC Insulation Rsistance Detection		Integrated		
DCI monitoring		Integrated		
GFCI monitoring		Integrated		
Grid monitoring		Integrated		
AC Short Circuit Current Protection	Integrated			
AC Grounding Detection	Integrated			

Model	R6-3K-T2	R6-4K-T2	R6-5K-T2	R6-6K-T2
DC surge protection		Integrated		
AC surge protection		Integrated		
Overheating protection		Inte	egrated	
Anti-islanding Protection			AFD	
AFCI Protection		Op	otional	
Interface				
AC Connection		Plug-in	connector	
DC Connection		М	C4/H4	
Display		LE	D+APP	
Communication Port		RS232(USB)+F	RS485(RJ45)+DRM	
Communication Mode		Wi-Fi/Etherr	net/4G(Optional)	
Load Monitoring		24/7 (	(Optional)	
General Data				
Topology		Non-	-isolated	
Consumption at Night [W]			<1	
Operating Temperature Range		-40°C ~ +60°C (45°C	to 60°C with derating)	
Cooling Method		Natural	Convection	
Ambient Humidity		0% ~ 100% r	non-condensing	
Max. Operating Altitude [m]		4000m (>3000	m power derating)	
Noise [dBA]			<35	
Ingress Protection			IP65	
Mounting		Wall	Mounting	
Dimensions [H*W*D] [mm]		391*	532*190	
Weight [kg]			15	
Warranty [Year]		5(Standard)/1	0/15/20(Optional)	
	EN62109-1/2, EN610	00-6-1/2/3/4, EN50438,	, EN50549, C10/11, IEC62116,	IEC61727, RD1699,
Certifications	RD413, UNE 206006, UNE 206007, NTS, CEI 0-16, CEI O-021, AS4777.2, NBR16149,			
		NBR 16150 VDE-AR	-N 4015, VDE 0126-1-1	

## R6-8K/10K/12K/15K-T2,R6-10K-T2-B

Model	R6-8K-T2	R6-10K-T2	R6-10K-T2-B	R6-12K-T2	R6-15K-T2
Input (DC)					
Max. PV Array Power [Wp]@STC	12000	15000	15000	18000	22500
Max. Input Voltage [V]			1100		
MPP Voltage Range [V]			160-950		
Nominal Input Voltage [V]			600		
Start-up Voltage [V]			180		
Min. Input Voltage[V]			150		
Max. Input Current [A]			16/16		
Max. Short-Circuit Current[A]			19.2/19.2		
Number of MPP Trackers			2		
Number of Strings per MPP Tracker			1/1		
Output (AC)					
Rated AC Output Power [W]	8000	10000	10000	12000	15000
Max. Apparent Power [VA]	8800	11000	10000	13200	15000
Rated AC Output Current [A]@230Vac	11.6	14.5	14.5	17.4	21.8
Max. AC Output Current [A]	13.4	16.7	15.2	20.0	22.8
Nominal AC Voltage/ Range [V]	3+N+PE, 220/380, 230/400, 240/415; 180-280/312-485				
Nominal AC Grid Frequency/ Range [Hz]	50, 60/45-55, 55-65				
Total Distortion Harmonic [THDi]	< 3%				
Power Factor		0.8 le	ading ~ 0.8 lagging		
Feed-in Phases/AC Connection Phases			3/3		
Efficiency					
Max. Efficiency	98.6%	98.6%	98.6%	98.6%	98.6%
Euro Efficiency	98.3%	98.3%	98.3%	98.4%	98.4%
Protection					
Overvoltage Protection			Integrated		
DC Insulation Rsistance Detection	Integrated				
DCI monitoring	Integrated				
GFCI monitoring	Integrated				
Grid monitoring	Integrated				
AC Short Circuit Current Protection	Integrated				
AC Grounding Detection	Integrated				

Model	R6-8K-T2	R6-10K-T2	R6-10K-T2-B	R6-12K-T2	R6-15K-T2
DC surge protection	Integrated				
AC surge protection			Integrated		
Overheating protection			Integrated		
Anti-islanding Protection			AFD		
AFCI Protection			Optional		
Interface					
AC Connection			Plug-in connector		
DC Connection			MC4/H4		
Display			LED+APP		
Communication Port		RS23	32(USB)+RS485(RJ45)+	DRM	
Communication Mode		Wi	-Fi/Ethernet/4G(Optio	nal)	
Load Monitoring			24/7 (Optional)		
General Data					
Topology	Non-isolated				
Consumption at Night [W]	<1				
Operating Temperature Range	-40°C ~ +60°C (45°C to 60°C with derating)				
Cooling Method			Natural Convection		
Ambient Humidity		0%	~ 100% non-condens	ing	
Max. Operating Altitude [m]		4000	m (>3000m power der	ating)	
Noise [dBA]			<35		
Ingress Protection			IP65		
Mounting	Wall Mounting				
Dimensions [H*W*D] [mm]	391*532*190				
Weight [kg]	15				
Warranty [Year]		5(Sta	andard)/10/15/20(Opti	onal)	
	EN62109-1/2	2, EN61000-6-1/2/3/4,	EN50438, EN50549, C	10/11, IEC62116, IEC6	1727, Rd1699,
Certifications	RD413, UNE 206006, UNE 206007, NTS, CEI 0-16, CEI O-021, AS4777.2, NBR16149,				
		NBR 16150	) VDE-AR-N 4015, VDI	0126-1-1	

# INSTALLATION



## 3.1 Safety Instructions



- Dangerous to life due to potential fire or electricity shock.
- · Do not install the inverter near any inflammable or explosive items.
- · This inverter will be directly connected with HIGH VOLTAGE power generation device; the installation must be perfor med by qualified personnel only in compliance with national and local standards and regulations.



#### NOTICE

- · This equipment meets the pollution degree III.
- · Inappropriate or the harmonized installation environment may jeopardize the life span of the inverter.
- · Installation directly exposed under intensive sunlight is not recommended.
- The installation site must be well ventilated.

## 3.2 Pre-installation Check

3.2.1

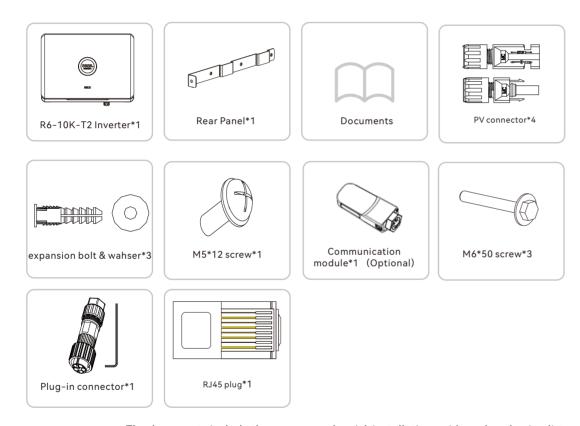
Check the Package

Although SAJ's inverters have thoroughly tested and checked before delivery, it is uncertain that the inverters may suffer damages during transportation. Please check the package for any obvious signs of damage, and if such evidence is present, do not open the package and contact your dealer as soon as possible

#### 3.2.2

#### Scope of Delivery

#### Please contact after sales if there is missing or damaged components.



The documents include the user manual, quick installation guide and packaging list.

## 3.3 Determine the installation method and position

(1) The equipment employs natural convection cooling, and it can be installed indoor or outdoor.

(2)Mount vertically or tilted backwards by max. 15°. Never install the inverter tilted forwards, sideways, horizontally or upside down.

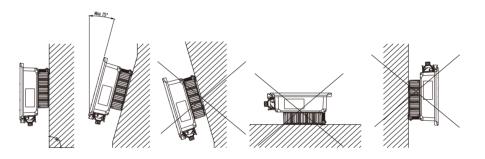


Figure 3.1 Mounting Method

(3)Considering convenience for maintenance, please install the equipment at eye level.

(4) When mounting the inverter, please consider the solidity of wall for inverter, including accessories, make sure the wall has enough strength to hold the screws and bear the weight of products. Please ensure the mounting bracket mounted tightly.

Ensure air circulation at the installation point. If several units are installed in the same area, the installation clearance requirements as shown in Figure 3.2 should be followed in order to provide suitable air circulation conditions for the unit.

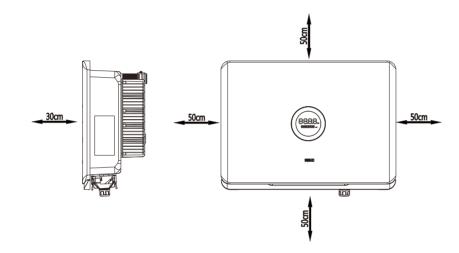


Figure 3.2 Mounting Clearance

#### Installation Environment Requirements

- The installation environment must be free of inflammable or explosive materials.
- Install the device away from heat source.
- Do not install the device at a place where the temperature changes extremely.
- Keep the device away from children.
- Do not install the device at daily working or living arears, including but not limited to the following areas: bedroom, lounge, living room, study, toilet, bathroom, theater and attic.
- When installing the device at the garage, please keep it away from drive way.
- Keep the device from water sources such as taps, sewer pipes and sprinklers to prevent water seepage.
- The product is to be installed in a high traffic area where the fault is likely to be seen.

Note: When installing outdoors, the height of the device from the ground should be considered to prevent the device from soaking in water. The specific height is determined by the site environment.

## 3.4 Mounting Procedure

(1) The mounting position should be marked as below.

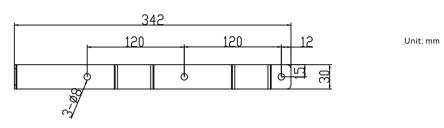


Figure 3.3 Hanging plate size

#### (2) Drill holes and fix screw fixing seat

Follow the given guides, drill 3 holes in the wall (in conformity with position marked in Figure 3.4), and then place expansion tubes in the holes using a rubber mallet.

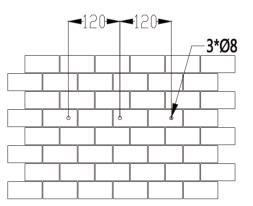


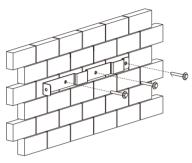
Figure 3.4 Drilling holes position

1/

#### (3) Fix screw and hanging plate

Fix the hanging plate in the installation position with M6\*50mm hexagon screw as shown in Figure 3.5.

Unit: mm





#### (4) Mount the inverter

Carefully mount the inverter to the mounting bracket. Make sure that the rear part of the equipment is closely mounted to the mounting bracket. Then fix the inverter and hanging plate with M5\*12mm external hexagon screw.



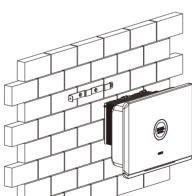


Figure 3.7 Securing the screws

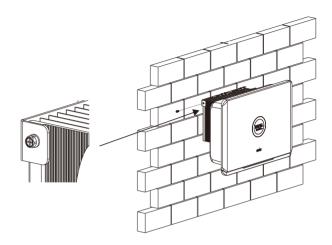


Figure 3.6 Mounting inverter

Figure 3.5 Securing the plate

# ELECTRICAL



## 4.1 Safety Instruction

Electrical connection must only be operated on by professional technicians. Please keep in mind that the inverter is a bi-power supply equipment. Before connection, necessary protective equipment must be employed by technicians including insulating gloves, insulating shoes and safety helmet.

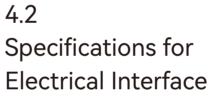


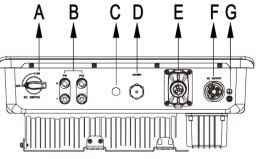
- Dangerous to life due to potential fire or electricity shock.
- When power-on, the equipment should in conformity with national rules and regulations.
- The direct connection between the inverter and high voltage power systems must be operated by qualified technicians in accordance with local and national power grid standards and regulations.
- The PV arrays will produce lethal high voltage when exposed to sunlight.



#### NOTICE

- Electrical connection should in conformity with proper stipulations, such as stipulations for cross-sectional area of conductors, fuse and ground protection.
- The overvoltage category on DC input port is , on AC output port is





Code	Name
А	DC Switch
В	DC Input
С	Relief Valve
D	RS232 Communication (Wi-Fi/ 4G)
E	RS485 Communication+ DRM
F	AC Output
G	Grounding port

Interface specification

#### 4.3

## AC side electrical connection

Please install a 4P circuit breaker to ensure the inverter is able to disconnect from grid safely. The inverter is integrated with a RCMU, however, an external RCD is needed to protect the system from tripping, either type A or type AC RCD is compatible with the inverter. The integrated leakage current detector of inverter is able to detect the real time external current leakage. When a leakage current detected exceeds the limitation the inverter will be disconnected from grid quickly, if an external leakage current device is connected, the action current should be 300mA or higher.

Table 4.2

Ac circuit breaker specifications are recommended

Туре	AC circuit breaker specifications
R6-3K/4K/5K/6K-T2	16A
R6-8K/10K-T2,R6-10K-T2-B	20A
R6-12K/15K-T2	32A
,	

Table 4.3
Recommended AC cable specification

Tune	Cross-sectional area of cables (mm²)		
Туре	Scope	Recommended value	
R6-3-15K-T2,R6-10K-T2-B	6.0-10.0	6.0	

If the grid-connection distance is too far, please select AC cable with larger diameter as per the actual condition.

(1) For the grounding protection of the inverter, insert the M5\*12mm outer hexagon screw clockwise through the OT terminal of the GND cable into the grounding port of the inverter shell, and tighten the screw.

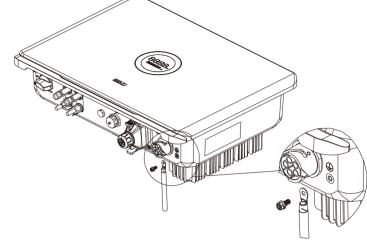


Figure 4.2 Inverter ground protection

Note: Recommended conductor cross-sectional area of additional grounding cable is 6-10mm<sup>2</sup>.

(2) Take the outdoor five-core cable, peel off 50mm of the outer skin, and expose 10mm of the single-strand core. Then pass the AC wire through the AC waterproof sheath.



(3) When connecting cables, the AC cables should be tightened and fixed with a hex wrench according to the wiring labels L1, L2, L3, N and PE .



AC Cable Connection

Figure 4.3

Figure 4.4
Connect AC cables to AC connectors

(4) After checking the wiring, tighten the waterproof gland of AC connector respectively.



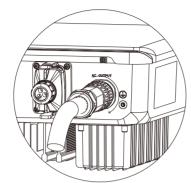


Figure 4.5 AC connector installation

## 4.4 DC Side Connection

Table 4.4
Recommended specifications of DC cables

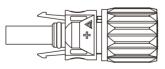
Figure 4.6
Positive connector

WARNING

Make sure the PV array is well insulated to ground before connecting it to the inverter.

Cross-sectional are	ea of cables (mm²)	Outside diameter of the cables (mm)
Scope	Recommended value	Outside diameter of the cables (min)
4.0~6.0	4.0	4.2~5.3

DC connector is made up of one positive connector and one negative connector



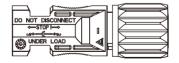


Figure 4.7 Negative connector



- · Please place the connector separately after unpacking in order to avoid confusion for connection of cables. · Please connect the positive connector to the positive side of the solar panels, and connect the negative
- Please connect the positive connector to the positive side of the solar panels, and connect the negative connector to the negative side of the solar side. Be sure to connect them in right position.

#### **Connecting Procedures:**

- 1. Loosen the lock screws on positive and negative connector.
- $2. \, Strip \, the \, insulation \, of \, the \, positive \, and \, negative \, cables \, with \, 8-10 mm \, length.$

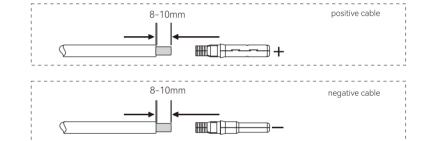
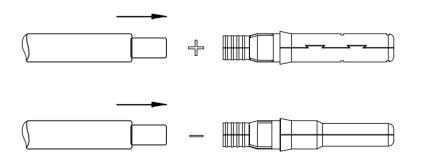


Figure 4.8 Striping off the insulation skin of cables

3. Assembly the positive and negative cables with corresponding crimping pliers.





4.Insert the positive and negative cable into positive and negative connector. Gently pull the cables backward to ensure firm connection.

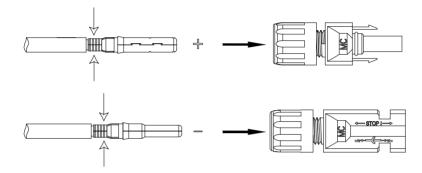
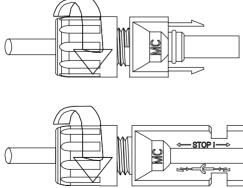


Figure 4.10 Inserting crimped cables to connectors

5. Fasten the lock screws on positive and negative connectors.



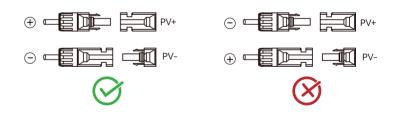
6.Make sure the DC switch is at OFF position

Figure 4.12 DC switch



7.Connect the positive and negative connectors into positive and negative DC input terminals of the inverter, a "click" should be heard or felt when the contact cable assembly is seated correctly.

Figure 4.13 Plug in PV connectors





 $\cdot$  Before insert the connector into DC input terminal of the inverter, please make sure that the DC switch of the inverter is OFF.

· Please use the original terminal to install.

Figure 4.11
Securing the connectors

## 4.5 Communication Connection

Figure 4.9 RS485 pin

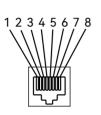
Table 4.6 RS485 pin port definition

Figure 4.10 RS232 pin

Table 4.5 USB pin port definition

Figure 4.11 DRM pin

Table 4.6 Demand Response Modes (DRM) R6 inverter is standardly equipped with a RS485 interface, a DRM interface and a RS232 interface

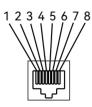


Pin Number	Description	Effect
1	NC	
2	NC	
3	NC	
4	NC	
5	NC	
6	NC	
7	RS485-A	Transmission RS485 differential signal
8	RS485-B	Transmission RS485 differential signal



Pin Number	Description	Effect
1	+5V	Power supply
2	RS-232 TX	Send data
3	RS-232 RX	Receive data
4	GND	Ground wire

To comply with Australian and New Zealand safety requirements, the DRMs terminals should be connected. DRM0 is supported. A RJ45 plug is being used as the inverter DRED connection.



Pin NO.	Name
1	NC
2	NC
3	NC
4	NC
5	REF GEN
6	COM LOAD
7	NC
8	NC

Table 4.7 DRM0 mode

Figure 4.12 RJ45 plug

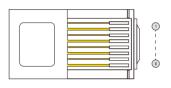
Figure 4.13

Inserting cables

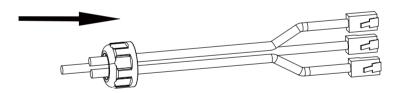
Mode	Corresponding pins	Requirement
DRM0	5 & 6	The inverter is on standby mode

Proceed as follow to connect the RS485 cables to the inverter

1.(Optional) The RS485 cable is prepared by user. It is recommended to strip the RS485 cable and Ethernet wire insulation. Insert the stripped Ethernet wires in correct order into the RJ45 plug (please refer to fig 5.14 and table 5.5 for order) and crimp it with a crimper.



2.Insert the cable through the sealing nut of cable gland



3.Install the rubber seal onto cables

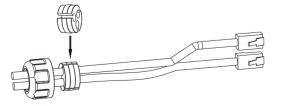


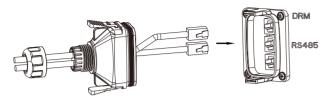
Figure 4.14 Inserting rubber seal

Figure 4.15 Inserting RJ45 cables

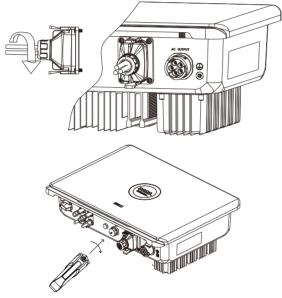
Figure 4.16 Inserting RJ45 cables

Figure 4.17
Installing communication module

4.Insert the RJ45 cables into the corresponding ports



5.Secure the cable gland by rotating sealing nut and plug the cable gland to communication port of inverter



Plug in the communication module to 4G/WIFI port and secure the module by rotating the nut.

- 1. USB interface could be externally connected with eSolar AlO3 module, for operation in details please refer to eSolar AlO3 module Quick Installation Guide in https://www.sajelectric.com/.
- 2. USB interface could be externally connected with eSolar 4G module, for operation in details please refer to eSolar 4G module Quick Installation Guide in https://www.saj-electric.com/.
- 3. USB interface could be externally connected with eSolar WiFi module, for operation in details please refer to eSolar WiFi module Quick Installation Guide in https://www.saj-electric.com/.

## 4.6 Start up and Shut down Inverter

4.6.1 Start Up the Inverter

- 1. Follow the installation standard from previous chapter strictly to connect the photovoltaic panels and AC power grid to inverter.  $\frac{1}{2}$
- 2. Using multimeter to check whether AC side and DC side voltage have met the inverter start voltage.
- 3. Turn ON DC switch (if applicable), LED indicators will be lit up.
- 4. Select country grid code through the APP (See Chapter 5 Monitoring Operations), please contact your local grid operator for which region toselect. Inverter will be in self-testing, if inverter has met all the grid connecting condition, inverter will connect to grid and generate power automatically.

4.6.2 Shut Down the Inverter

- 1. Automatically shut down, when the solar light intensity is not strong enough during sunrise and sunset or the output voltage of photovoltaic system is less than the minimum input power of inverter, inverter will shut down automatically.
- 2. Shut down manually, disconnect AC side circuit breaker first, if multiple inverters are connected, disconnect the minor circuit breaker prior to disconnection of main circuit breaker. Disconnect the DC switch after inverter has reported grid connection lost alarm.

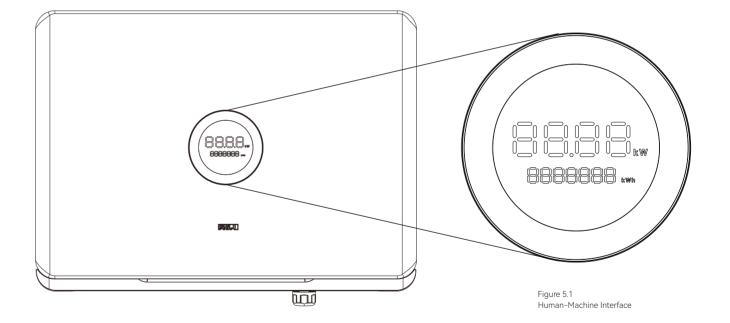
## 4.7 AFCI (Optional)

The inverter is equipped with arc-fault circuit interrupter (AFCI). With AFCI protection, when there is an arc signal on the DC side due to aging of the cable or loose contact, R6 series can quickly detect and cut off the power to prevent fire, making the PV system run more safely.

# **DEBUGGING**instructions



## 5.1 Introduction to man-machine Interface



Display	Status		Description
	Ring Light	Solid Green	The inverter is in normal on-grid state
		Breathing Mode	The inverter is in the initialization or waiting state
Ring Light		Solid Red	An error occurs
	0	Breathing Mode	Software is upgrading in the inverter
	0	OFF	Power off
LED Panel 1	88.88 / E036		Current power (kW) / Error code
LED Panel 2	8888888 xxx		Total yield (kWh)

Talbe 5.1 Interface description

# 5.2MonitoringOperation

• R6 series products could be monitored through eSolar APP.

• This equipment is standardly equipped with a USB interface which could transfer AlO3/4G module and Wi-Fi module to monitor running state of the equipment.

## 5.2.1 APP Introduction

eSAJ Home could achieve communication with the equipment via Bluetooth ,Ethernet ,Cellular network and Wi-Fi and it is an APP for nearby and remote monitoring.

Download eSAJ Home APP

iOS system: search for "eSAJ Home" in App Store and download this App..

Android system: search for "eSAJ Home" in Google play and download this App.

Account---Please use the installer account to login.

### 5.2.2 Local connection

#### Bluetooth connection

After installing the eSolar AlO3/4G/WiFi module, the mobile phone could be directly connected with the inverter via Bluetooth.

Step 1: Open eSAJ APP and click on the dot icon on the top right corner

Step 2: Select "Local Connection"

Step 3: Enter password "123456"

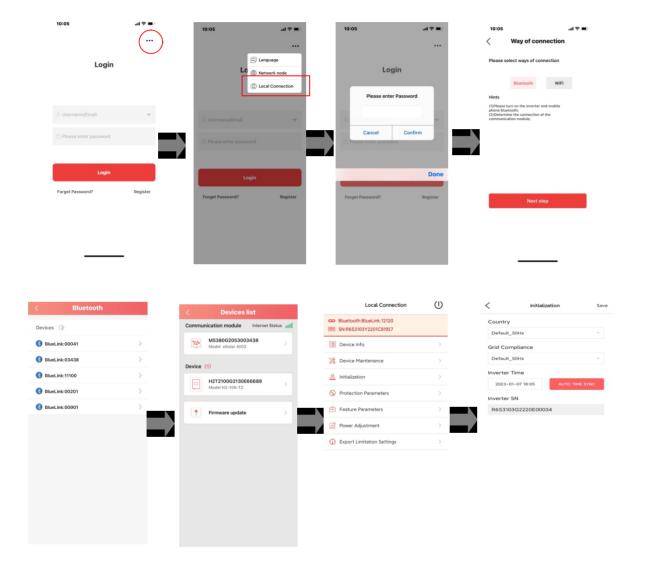
Step 4: Click on "Bluetooth" and activate the Bluetooth function on your phone, then click on

"Next"

Step 5: Choose your inverter according to your inverter SN's tail numbers

Step 6: Click on the inverter to enter inverter setting

Step 7: Select the corresponding country and grid code for



5.2.3 Account Login

Step 1: Log in to eSAJ Home, if you do not have an account, please register first.

Step 2: Go to the "Tool" interface and select "Remote Configuration"

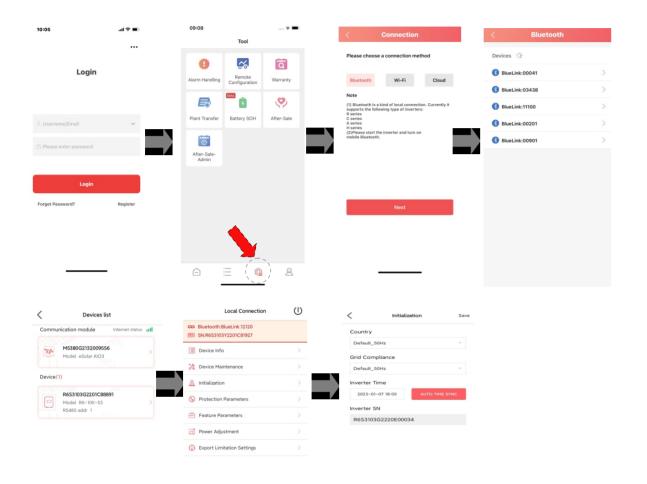
Step 3: Click on "Bluetooth" and activate the Bluetooth function on your phone, then click on

"Next"

Step 4: Choose your inverter according to your inverter SN's tail numbers

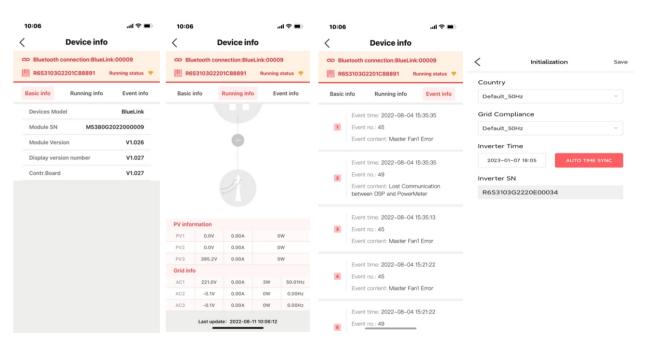
Step 5: Click on the inverter to enter inverter setting

Step 6: Select the corresponding country and grid code for



5.2.4 Inverter Setting Review

After commissioning, the device info including device basic info, running info and event info can be viewed. Country and grid code can be viewed from initial setting.



### 5.2.5 Remote Monitoring

Connect the internet via the eSolar/4G/WiFi module, and upload the inverter data onto the server and customers could monitor running information of the inverter remotely via the eSolar Web Portal or their mobile customer terminals.

5.3 Export Limit Setting

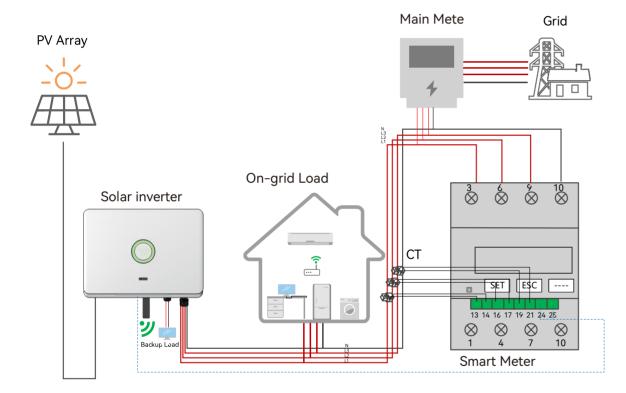
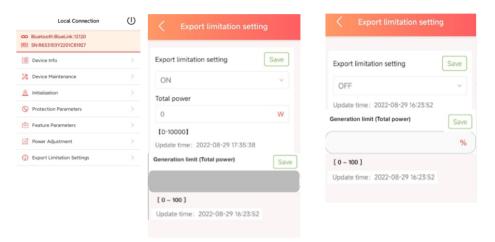


Figure 5.4 Export limit wiring schematic

5.3.1 APP Setting

Enter the main page of local connection and click on Export limitation setting, enter the password "201561".

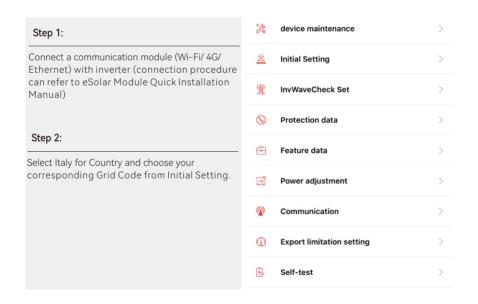


There are two methods to control the export limit, the two methods are alternative to each other. Method1: Export limitation setting is to control the export electricity to the grid. Method 2: Generation limit is to control the electricity generated by the inverter.

## 5.4 Self-test

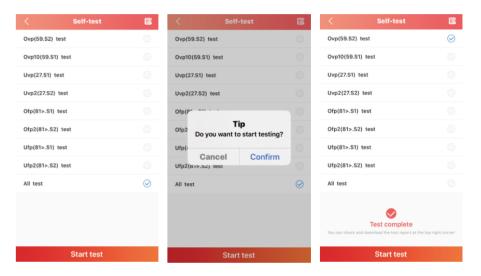
(For Italy)

Italian Standard CEI0-21 requires a self-test function for all inverter that connected to utility grid. During the self-testing time, inverter will check the reaction time for over frequency, under frequency, overvoltage and undervoltage. This self-test is to ensure the inverter is able to disconnect from grid when required. If the self-test fails, the inverter will not able to feed into the grid.



#### Step 3:Start Self-test

You can choose self-test item required. Individual self-test time is approx. 5 minutes. All self-test time is approx. 40 minutes. After the self-test is completed, you can save the test report. If self-test is failed, please contact with SAJ or your inverter supplier.

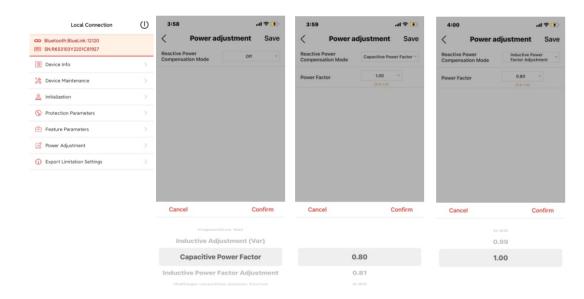


# 5.5Setting ReactivePower Control

(For Australia)

#### 5.5.1 Setup Fixed Power Factor Mode & Fixed Reactive Power Mode

Fixed Power Factor Mode



Step 1: Select Power Adjustment and enter password "201561".

Step 2: Select Capacitive Power Factor or Inductive Power Factor according to your local grid regulation. The power factor range is from 0.8 leading ~ 0.8 lagging.

#### Fixed Reactive Power Mode



Step 1: Select Inductive Adjustment Var or Capacitive Var according to your local grid regulation. The power range is from -60%Pn 60%Pn.

### 5.5.2 Setup V-Watt and Volt-Var mode

This inverter complies with AS/NZS 4777. 2020 for power quality response modes. The inverter satisfies different regions of DNSPs' grid connection rules requirements for voltwatt and volt-var Settings. e.g.: AS4777 series setting as below Fig 5.5&5.6.

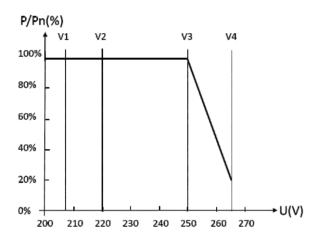


Figure 5.5

Curve for a Volt-Watt response mode (AS4777 Series)

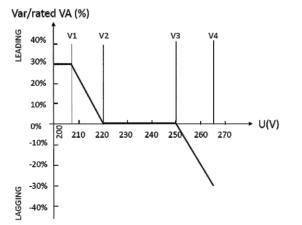


Figure 5.6 Curve for a Volt-Var control mode (AS4777 Series)

#### Setting procedure:

- 1.AS4777 grid compliance has been set during production, please select corresponding grid compliance according to state regulation during installation. You can choose a state regulation compliance with your local grid via eSAJ Home.
- 2. Log in to eSAJ Home, click "Local Connection", for connection procedure please refer to chapter 5.2.2 Nearby monitoring.
- 3. Click "V-Watt/V-Var" to enter DNSPs settings, choose a suitable state regulation from the drop down list.

	(h)	< Initial Se	tting Save	< AS477	7_AustraliaA
CO Wifi connection:Inverter	_	Country		V-Watt	Enabled
IIII R6S3103G2201C88891		Australia		V1	207 V
		Grid code		V2	220 <b>V</b>
X Device maintenance		Australia (AS4777_Austra	iliaB)	v3	253 V
A Initial Setting		2021-12-06 15:03	Auto timing	V4	260 V
Over-volrage Derating				56P1	100%
Protection data				%P2	100%
				%P3	100%
Feature data				%P4	20%
Power adjustment		Cancel	Confirm	V-Var	Enabled
Communication setting				V1	207 V
DRM Setting		Australia(AS4777	_AustraliaB)	V2	220 V
☑ V-Watt/V-Var		Australia (AS4777		V3	240 V
Export limitation setting		Australia(AS4777_		V4	258 V
T. Laport minietion setting				%VAR1	44% Leading

# Fault Code & Troubleshooting



### Troubleshooting

Code	Fault Information
1	Master Relay Error
2	Master EEPROM Error
3	Master Temperature High Error
4	Master Temperature Low Error
5	Lost Communication M<->S
6	GFCI Device Error
7	DCI Device Error
8	Current Sensor Error
9	Master Phase1 Voltage High
10	Master Phase1 Voltage Low
11	Master Phase2 Voltage High
12	Master Phase2 Voltage Low
13	Master Phase3 Voltage High
14	Master Phase3 Voltage Lo w
15	Grid Voltage 10Min High
16	OffGrid Output Voltage Low
17	OffGrid Output Short Circuit
18	Master Grid Frequency High
19	Master Grid Frequency Low
21	Phase1 DCV High
22	Phase2 DCV High
23	Phase3 DCV High
24	Master No Grid Error
27	GFCI Error
28	Phase1 DCI Error
29	Phase2 DCI Error
30	Phase3 DCI Error
31	ISO Error
32	Bus Voltage Balance Error
33	Master Bus Voltage High
34	Master Bus Voltage Low
35	Master Grid Phase Lost
36	Master PV Voltage High
37	Master Islanding Error
38	Master HW Bus Voltage High
39	Master HW PV Current High

Code	Fault Information		
40	Master Self -Test Failed		
41	Master HW Inv Current High		
42	Master AC SPD Error		
43	Master DC SPD Error		
44	Master Grid NE Voltage Error		
45	Master Fan1 Error		
46	Master Fan2 Error		
47	Master Fan3 Error		
48	Master Fan4 Error		
49	Lost Communication between Master and Meter		
50	Lost Communication between M<->S		
51	Lost Communication between inverter and SEC		
52	HMI EEPROM Error		
53	HMI RTC Error		
54	BMS Device Error		
55	BMS Lost.Conn		
56	CT Device Err		
57	AFCI Lost Err		
58	Lost Com. H<->S Err		
61	Slave Phase1 Voltage High		
62	Slave Phase1 Voltage Low		
63	Slave Phase2 Voltage High		
64	Slave Phase2 Voltage Low		
65	Slave Phase3 Voltage High		
66	Slave Phase3 Voltage Low		
67	Slave Frequency High		
68	Slave Frequency Low		
73	Slave No Grid Error		
74	PVInputModeFault		
75	HWPVCurrHighFault		
76	Slave PV Voltage High		
77	Slave HW Bus Volt High		
81	Lost Communication D< ->C		
83	Master Arc Device Error		
84	Master PV Mode Error		

Talbe 6.1 Error Code

Code	Fault Information
85	Authority expires
86	DRM0 Error
87	Master Arc Error
88	Master SW PV Current High

Please contact your supplier for troubleshooting and remedy

General troubleshooting methods for inverter are as follows:

Fault Information	Troubleshooting	
Relay Error	If this error occurs frequently, please contact your distributor or call SAJ technical support.	
Storer Error	If this error occurs frequently, please contact your distributor or call SAJ technical support.	
High Temperature Error	Check whether the radiator is blocked, whether the inverter is in too high or too low temperature, if the above mentioned is in normal, please contact your distributor or call SAJ technical support.	
Master Lost Communication	If this error occurs frequently, please contact your distributor or call SAJ technical support.	
GFCI Devices Error	If this error occurs frequently, please contact your distributor or call SAJ technical support.	
DCI Devices Error	If this error occurs frequently, please contact your distributor or call SAJ technical support.	
Current Sensor Error	If this error occurs frequently, please contact your distributor or call SAJ technical support.	
AC Voltage Error	Check the volt. of the grid Check the connection between the inverter and the grid. Check the settings of the on-grid standards of the inverter. If the volt. of the grid is higher than the volt. regulated by local grid, please inquire the local grid workers whether they can adjust the volt. at the feed point or change the value of the regulated volt. If the volt. of the grid is in regulated range as allowed and LCD still in this error, please contact your distributor or call SAJ technical support.	

Talbe 6.2 Troubleshooting

Fault Information	Troubleshooting
Frequency Error	Check the setting of country and check the frequency of the local grid. If the above mentioned are in normal, please contact your distributor or call SAJ technical support.
Grid Lost Error	Check the connection status between the AC side of the inverter and the grid, if the above mentioned are in normal, please contact your distributor or call SAJ technical support.
GFCI Error	Check the insulation resistance of the positive side and negative side of the solar panel; check whether the inverter is in wet environment; check the grounding of the inverter. If the above mentioned are in normal, please contact your distributor or call SAJ technical support.
DCI Error	If this error exists always, please contact your distributor or call SAJ technical support.
ISO Error	Check the insulation resistance of the positive side and negative side of the solar panel; check whether the inverter is in wet environment; check whether the grounding of the inverter is loose or not. If the above mentioned are in normal, please contact your distributor or call SAJ technical support.
Overcurrent	Check the connection status between the inverter and the grid and test whether the volt. of the grid is stable or not, if the above mentioned are in normal, please contact your distributor or call SAJ technical support.
Over Bus Voltage	Check the settings of the solar panel. SAJ designer can help you. If the above mentioned are in normal, please contact your distributor or call SAJ technical support.
PV Overcurrent	If this error always exists, please contact your distributor or call SAJ technical support.
PV Voltage Fault	Check the settings of the solar panel. SAJ designer can help you. If the above mentioned are in normal, please contact your distributor or call SAJ technical support.
Lost Communication	Check the connection of communication cables between control board and display board. If the above mentioned are in normal, please contact your distributor or call SAJ technical support.
Null line-to-earth voltage fault	Check if connection of the AC output grounding terminal is stable and reliable. If the content mentioned as above is normal, please contact your distributor or call SAJ technical support.



# Recycling & Disposal





This device should not be disposed as residential waste. An Inverter that has reached the end of its life and is not required to be returned to your dealer, it must be disposed carefully by an approved collection and recycling facility in your area.